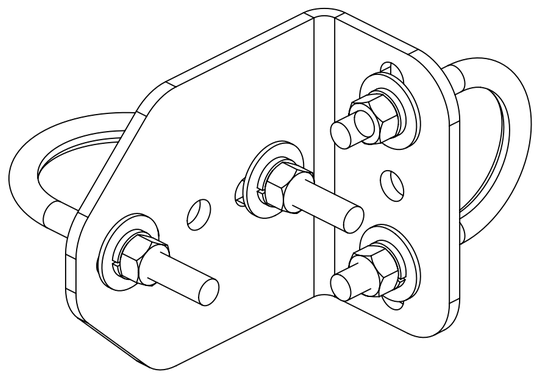
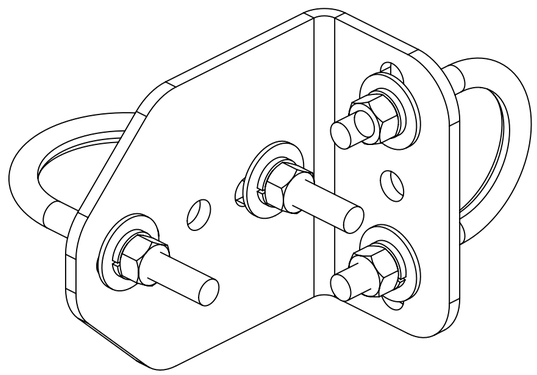
NOTES:

1.0 GENERAL
  1.1 ALL METRIC DIMENSIONS ARE IN BRACKETS
2.0 DESIGN NOTES
3.0 MANUFACTURING/SPECIAL REQUIRMENTS
4.0 TEST
5.0 PACKAGING

REVISIONS				
REV.	ECN	DESCRIPTION	BY	DATE
A	8000033626	INITIAL RLEASE	MRC	01/23/19

PART #	DESCRIPTION	PLATE(QTY2)	U-BOLT #1	QTY	U-BOLT#2	QTY
XA-1919	CROSSOVER ANGLE KIT 1.9 OD TO 1.9 OD	XAU01	MTC8108	4	N/A	N/A
XA-1920	CROSSOVER ANGLE KIT 1.9 TO 2.38 OD	XAU01	GUB-4240	2	MTC8108	2
XA-2020	CROSSOVER ANGLE KIT 2.38 OD TO 2.38 OD	XAU01	GUB-4240	4	N/A	N/A
XA-2030	CROSSOVER ANGLE KIT 2.38 OD TO 2.88 OD	XAU01	GUB-4352	2	GUB-4240	2
XA-2035	CROSSOVER ANGLE KIT 2.38 OD TO 3.5 OD	XAU01	GUB-4240	2	GUB-4355	2
XA-3030	CROSSOVER ANGLE KIT 2.88 OD TO 2.88 OD	XAU01	GUB-4352	4	N/A	N/A





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TOLERANCES
0 PLACE X ± 0.25 | 2 PLACE .XX ± 0.06
1 PLACE .X ± 0.12 | ANGLES ± 2°

SAP MATERIAL MASTER: SEE TABLE

FINISH: GALV A123

MATERIAL: A1011/A1018 GR 36

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET PER ANSI Y 14.5M-1994

	NAME	DATE
CE	MRC	01/23/19
RW	MC1107	01/25/2019
RV		
AD	RD1048	01/25/2019
RE	RD1048	01/25/2019

ECN 008000033626

TITLE: CROSSOVER ANGLE SERIES

SCALE: 1:2

DOCUMENT NO.: XA

DENSITY	lbs/in³
MASS	lbs
VOLUME	in³
SURFACE AREA	in²
HEIGHT	
LENGTH	
WIDTH	

SIZE	WORK AREA 24	MODEL			DRAWING			SHEET
		VERSION	STATUS	REVISION	VERSION	STATUS	REVISION	
C		00	RE	A	01	RE	A	1 OF 1